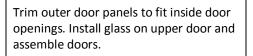


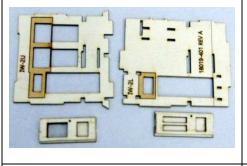
<u>Signal Tower – Assembly instructions</u>

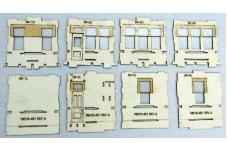
Div. 2 `Keystone', MCR, NMRA

N, HO, S, O Scales



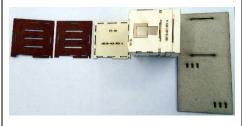






Place `glass' at windows; upper outside and lower inside the panel. Install doors.

Test fit wall panels. Assure bottom of door clears floor. Assemble first floor inner sides together and to floor. Install lower inner sides to base. Install first floor ceiling- CT-1, 2, 3.



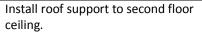
Assemble second floor inner sides. Mate to floor and ceiling - CMB-1, BMM-1, CMT-1. Test fit second floor to first floor, then separate.



Install first floor foundation (wider set)



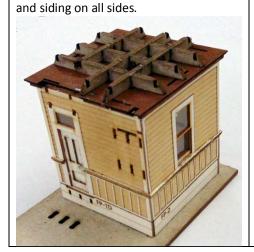
Install second floor joists on top of first floor ceiling.





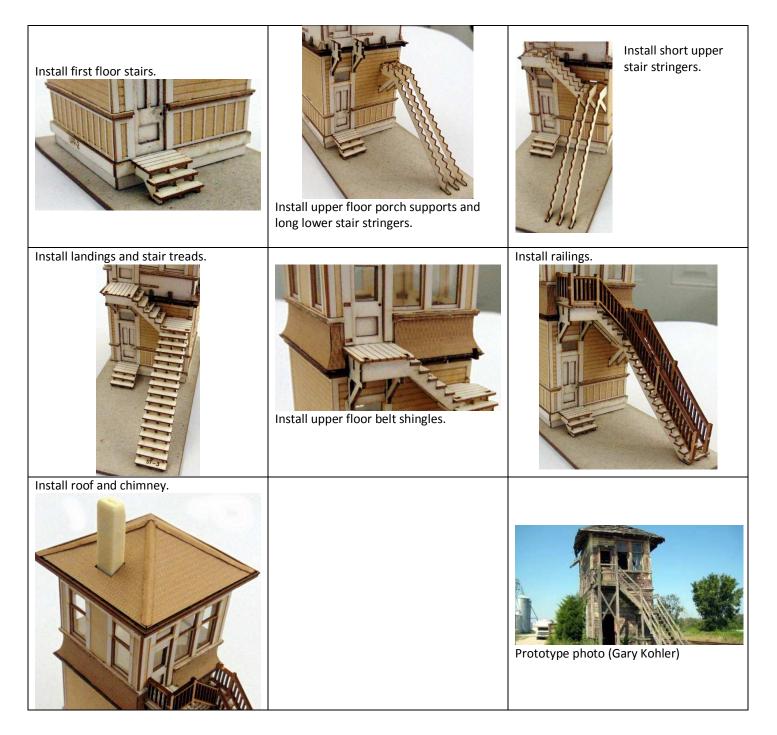
Mate first and second floors. File and trim to get all the slots/tabs to fit may be necessary.







Install first floor belt trim at top of foundation.



Instructions and other information can be found at: <u>http://www.keystonedivision.org/</u> or <u>http://www.portlandlocomotiveworks.com/</u> 2018