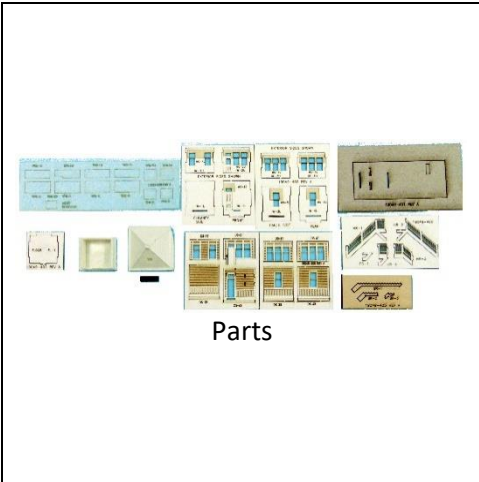




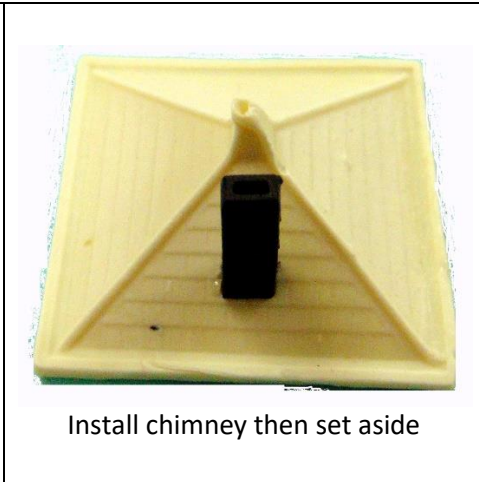
Signal Tower – Assembly instructions

Div. 2 `Keystone', MCR, NMRA

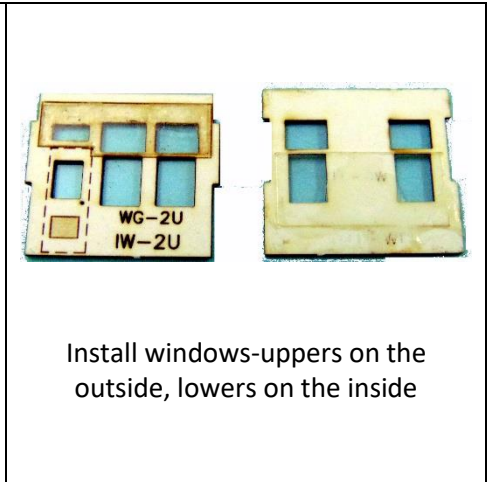
N Scale



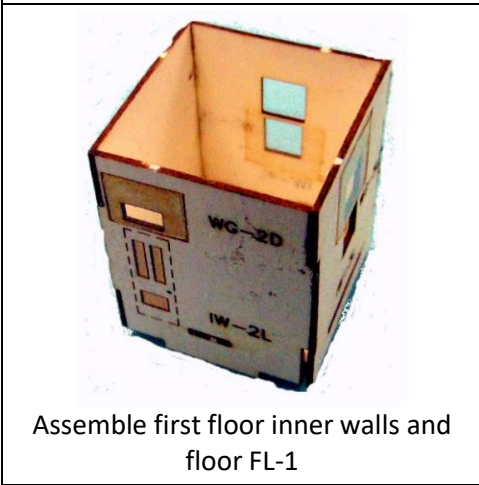
Parts



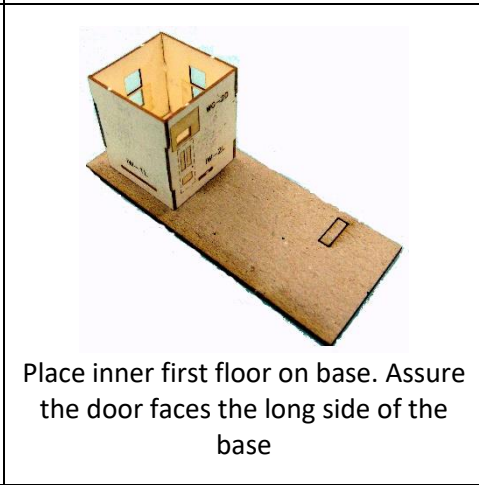
Install chimney then set aside



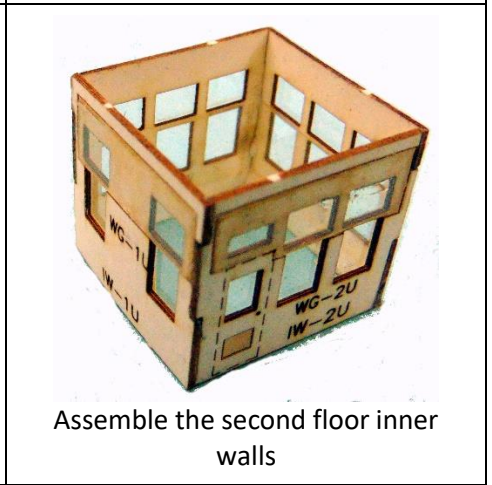
Install windows-uppers on the outside, lowers on the inside



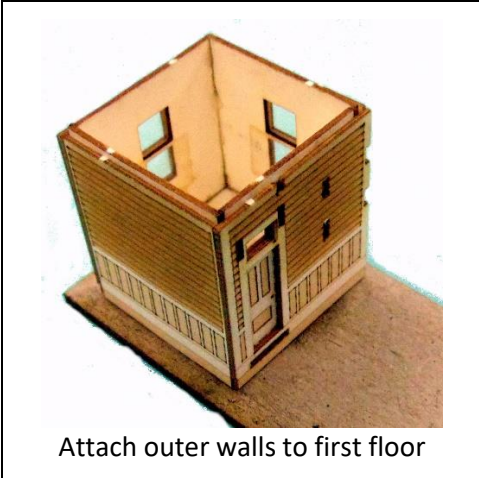
Assemble first floor inner walls and floor FL-1



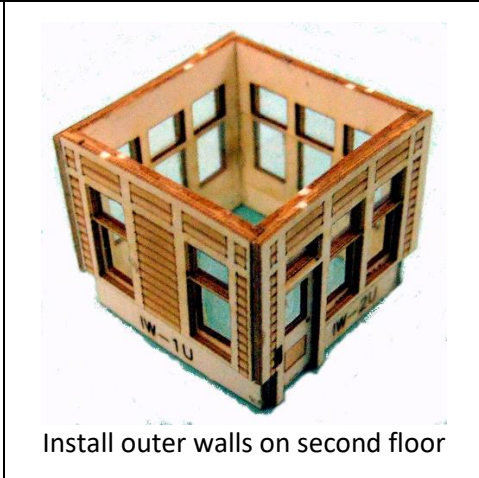
Place inner first floor on base. Assure the door faces the long side of the base



Assemble the second floor inner walls



Attach outer walls to first floor



Install outer walls on second floor



Install transition part on first floor. Some fitting may be necessary



Install the second floor



Add the long railing to the right side



Install the long stair. Do not block the railing pockets on the left.



Install left railing



Add first floor stairs



Install upper stair brace



Install upper stair



Add upper stair railing



Install the upper side railing and roof



Prototype photo (Gary Kohler)

Instructions and other information can be found at:

<http://www.keystonedivision.org/> or <http://www.portlandlocomotiveworks.com/> 2020